


Ventico Australia Pty Ltd

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TECHNICAL INFORMATION
BULLETIN/SAFETY ALERT DOC NO: _
TBSA-25-06

ITEM OF EQUIPMENT:	3306/3304 scrubber insert
VENTICO PART NUMBER:	153042, 704798
EARSA NUMBER:	3653

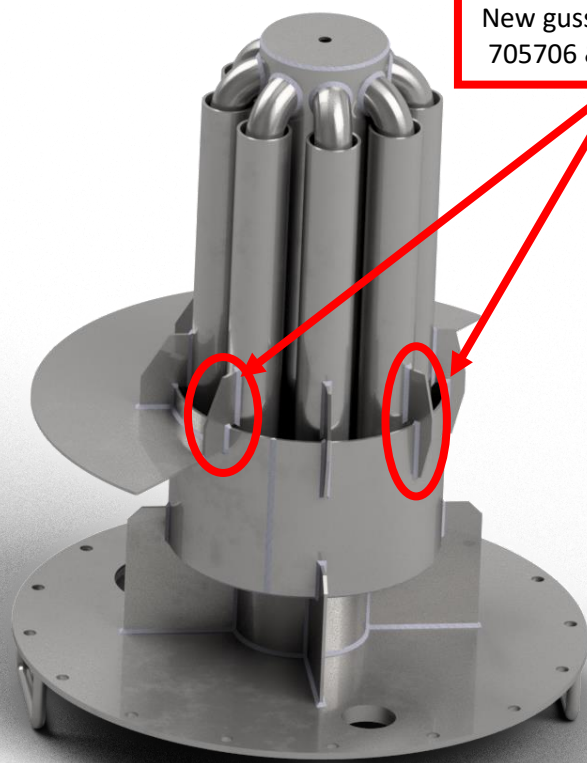
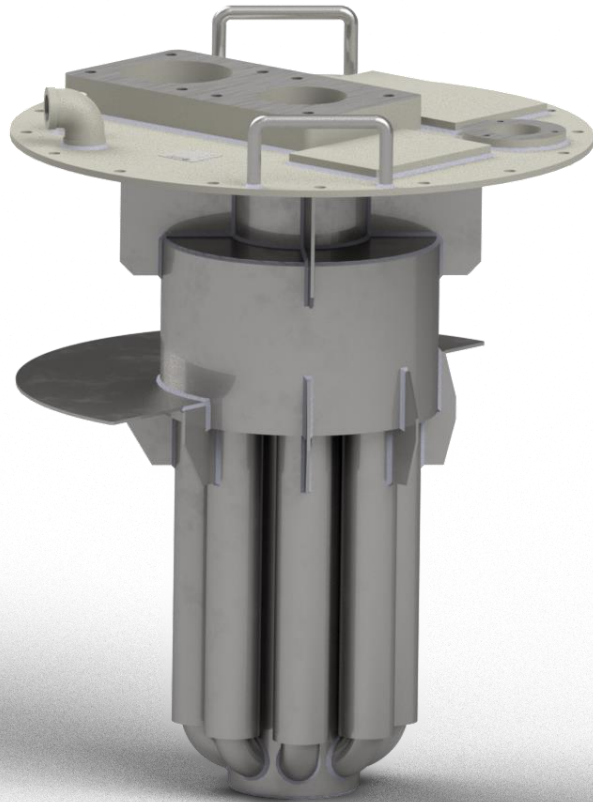
Distribution:
All owners/operators of Ventico 3306/3304 DES systems
Action:
Additional stiffening gussets have been added to the scrubber insert to increase the rigidity and increase the strength. The Ventico scrubber insert should be returned to Ventico to have the upgrade fitted at the next maintenance interval or when possible. If a scrubber insert fails in this manner it must be repaired by replacement. See models showing upgrade using 5 short type gussets (705706) and 3 long type gussets (705707)
Issue:
A scrubber insert for the Ventico 3306/3304 DES was reported cracked - Investigation found that the parent metal of the center pipework, that transmits gas from the inlet to the bottom cauliflower(at the bottom of the scrubber), where a crack propagated from the toe of the weld where the skirt meets the center pipe. High gas temps were seen at the outlet of the scrubber causing SEMS to shut the machine down this shut down indicates a failure of the scrubber insert and should be inspected as soon as possible. This failure is unprecedented.

PREPARED BY:

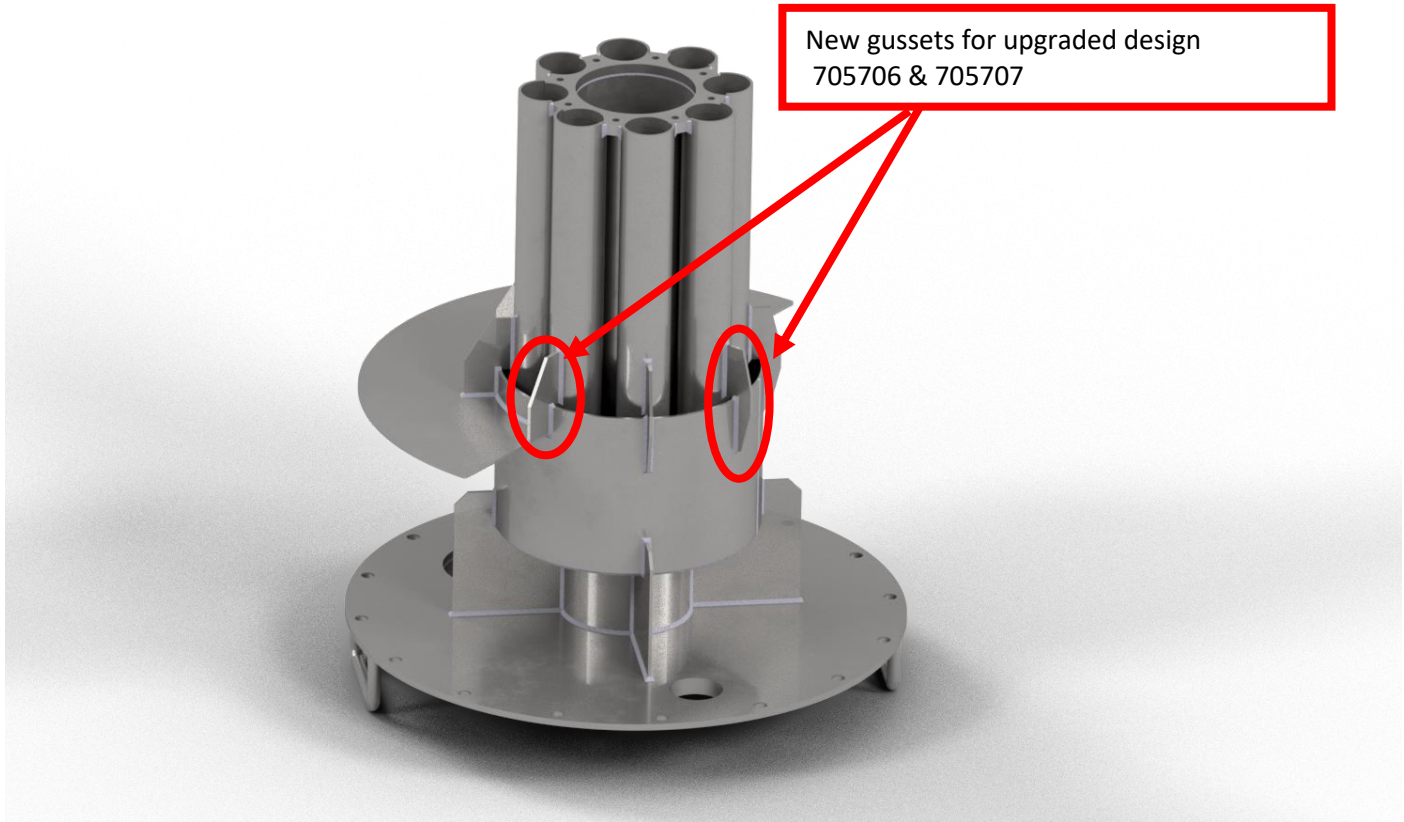
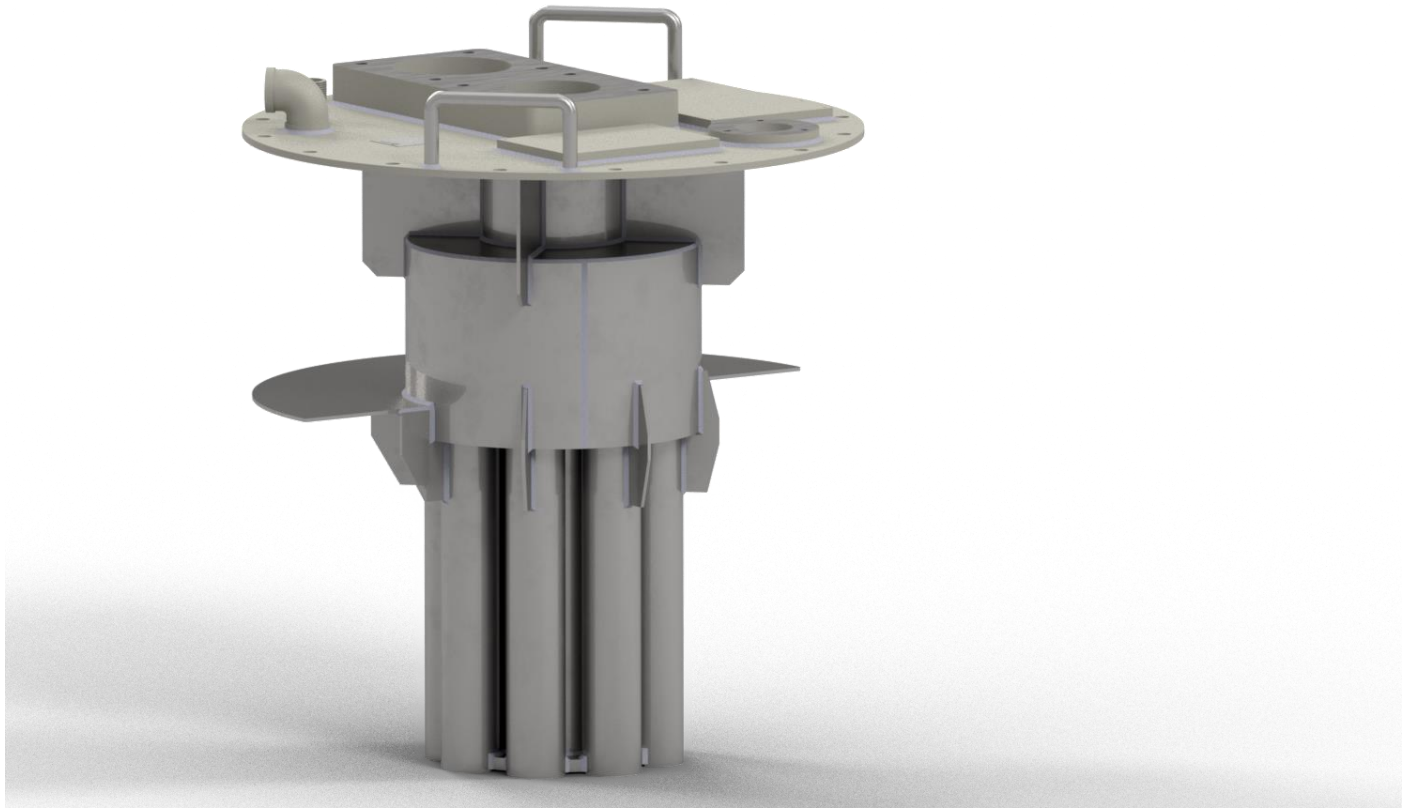
Name:	Nigel Bray	Position:	DRAFTSMAN
Signature:		Date:	<u>29/10/2025</u>

APPROVED BY:

Name:	Guy Venticinque	Position:	General Manager
Signature:		Date:	<u>29/10/2025</u>



New gussets for upgraded design
705706 & 705707



New gussets for upgraded design
705706 & 705707



Failed insert showing failure point (Cut up for investigation)